Technische Universität München

Department of Mechanical Engineering

Institute of Automation and Information Systems

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Bachelorarbeit

Dynamic Generation of Modular Industrial Plant Visualizations on a Manufacturing Execution System (MES) Interface



|  |  |
| --- | --- |
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| Submission Date: | 15 Oktober 2018 |

Statutory Declaration

I hereby confirm to have written the present dissertation independently and only with the use of the sources and resources I have indicated. Both content and literal content were identified as such. The work has not been available in this or similar form to any other panel of examiners.



Date: Signature:

Abstract

…

Kurzzusammenfassung

…

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1. Introduction
   1. Overview and Motivation

The ProcAppCom (Process Application Composer) research project behind this bachelor thesis represents a cooperation between multiple industrial partners, namely 3S-Smart Software Solutions GmbH, Gefasoft GmbH, Johann Albrecht Brautechnik GmbH and APE Engineering GmbH with the Technical University of Munich. The main objective of the ProcAppCom research project is the automatic configuration and generation of control code and visualizations for production plants in the field of process engineering.

Gefasoft GmbH is a leading and innovative provider of production-related software solutions. With the product Legato Sapient® Gefasoft offers a completely web-based production control system (MES) for the cross-plant evaluation of messages, measured values ​​and key figures, amongst other industry key functionalities.

At present, the development of control software and visualization interfaces for the operation of smaller process engineering systems, as well as their connection to Manufacturing Execution Systems (MES), are extremely costly. Because of this, creating (or later modifying) plant-specific visualization interfaces is one of the cost and cost drivers of such projects. Motivation of this bachelor thesis is a concept for the visualization of convertible process plants in order to reduce costs and / or expenditure with the implementation of MES, so that any enterprises can dispose of and profit from these software solutions. In general, the dynamic composition of GUIs based on visualization components.

* 1. Problem Definition

Today's trends and demands on production technology lead to a permanent increase in the complexity of industrial production facilities and to permanent technical changes that propagate throughout documentation, . This signifies an important the engineering, operation and adjustments of production control systems (MES) and leads to the fact that its connection and configuration must be individually configured and manually adjusted, with the creation and modification of plant-specific visualization interfaces (GUI) a significant cost or cost driver is.

* 1. Initial Situation

The foundations of this project have been laid by various other projects at Gefasoft in the context of the ProcAppCom research project. A projection model and description model for process engineering plants was initially developed. Before the start of this project, it was also possible for plant models to be read and transcribed directly to database tables of the MES Legato Sapient®. Additionally, it was possible to dynamically generate factory edge gateways for the data-related connection of the control of systems to the MES. The dynamic visualization generation represents the last part of this research project.

<INSERT GLOBAL ProcAppCom PROJECT ARCHITECTURE/CONCEPT SHOWING ALL PUZZLE PIECES, ASK DANIEL FOR PHOTO>

* 1. Aim of the Bachelor Thesis

Aims:

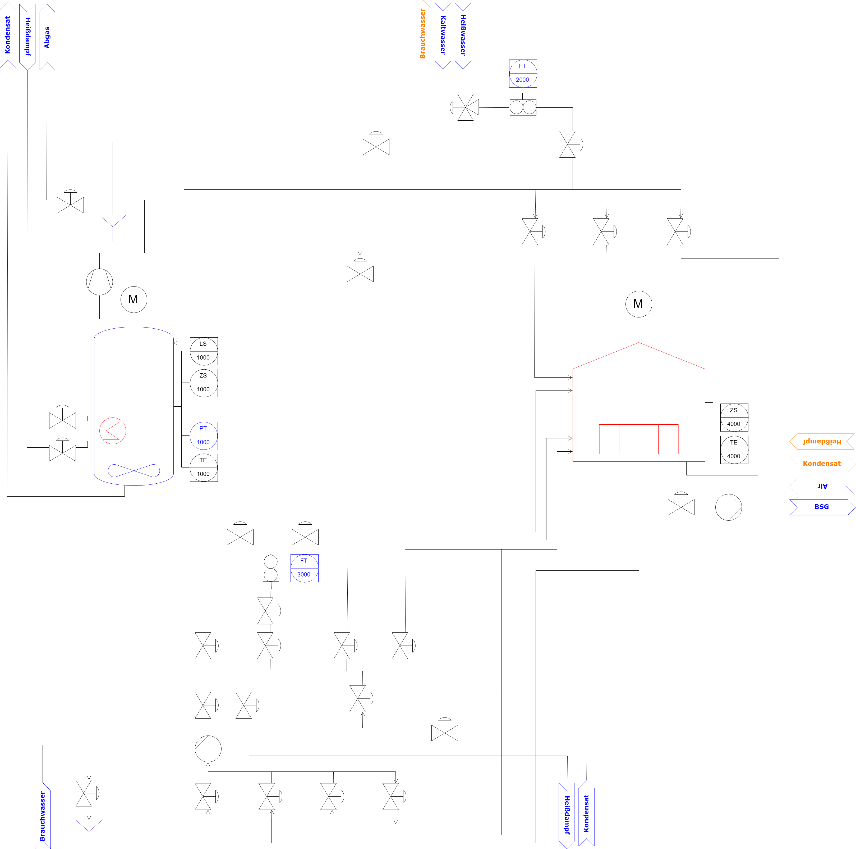


Figure 1 [VORLAUFIGE ZIEL DER VISUALISIERUNG]

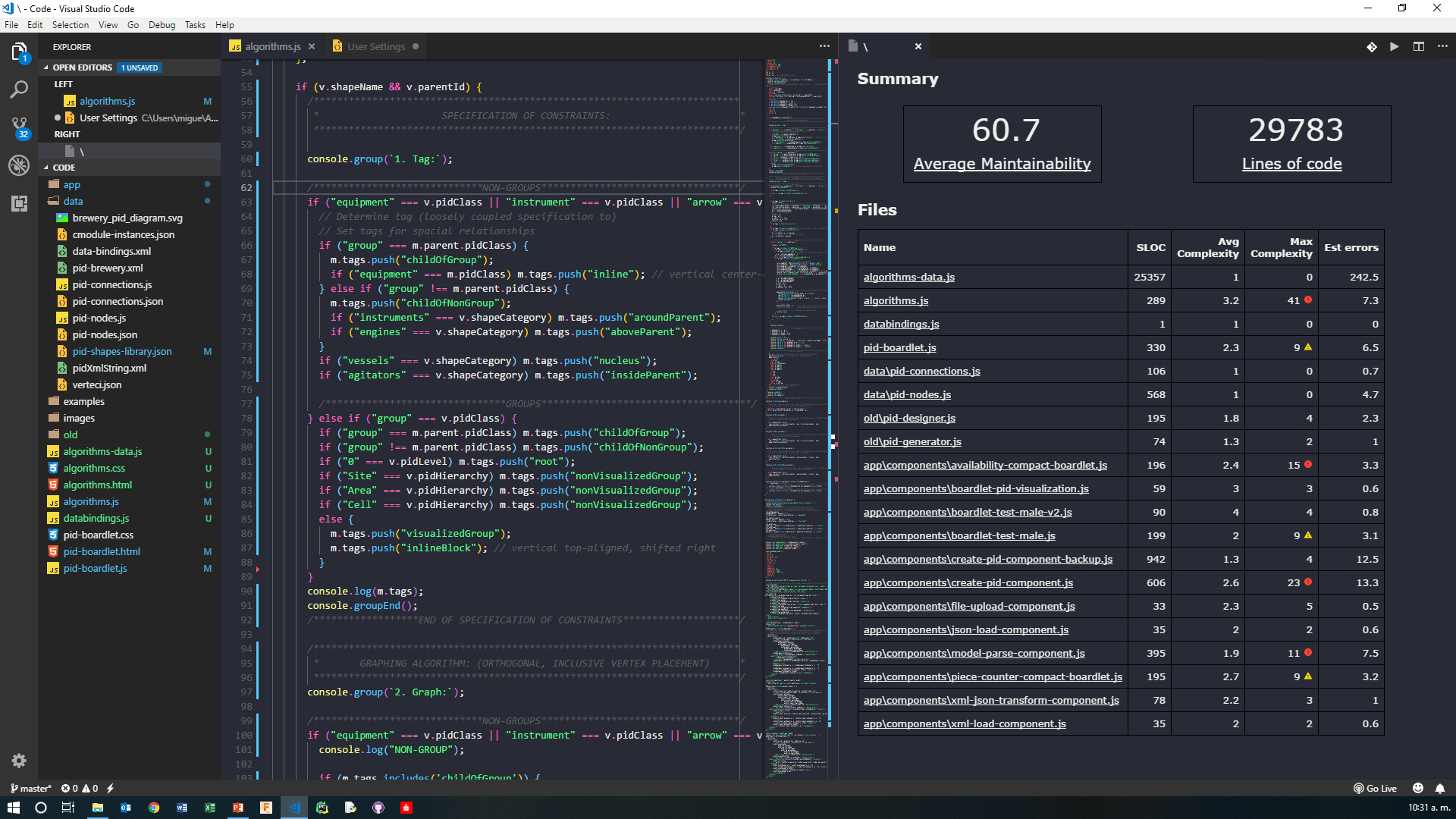
* Reduction of effort and acceleration of development and adaptation of visualization generation of industrial processes.
* Uniform and modular design of the visualization components for generating clear, standard-defined visualization interfaces at the process control level for monitoring the process variables.
* Integration of the software solution in the MES Legato Sapient®.

Requirements:

* INSERT ANFORDERUNGSLISTE HIER

Main Tasks / Milestones

* 1. ANFORDERUNGSERMITTLUNG
     1. KONZEPTUELLE ANFORDERUNGEN
     2. TECHNISCHE ANFORDERUNGEN
  2. Composition of the Bachelor Thesis

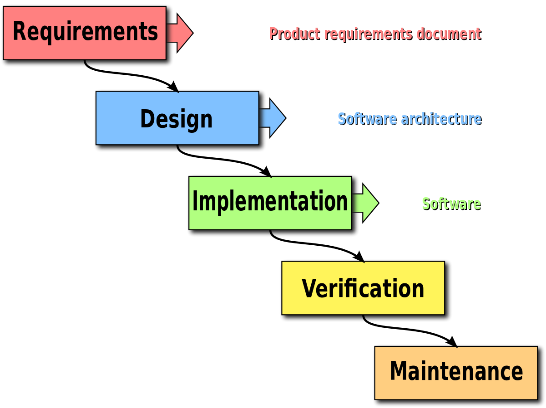


* + 1. GIST Project Management

Why you should drop down project management MEDIUM.

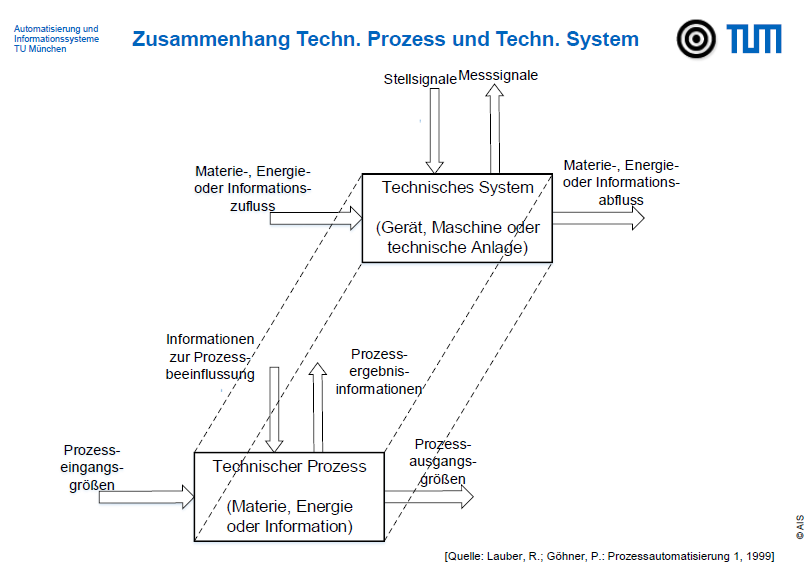
* + 1. Agile Development Methodology

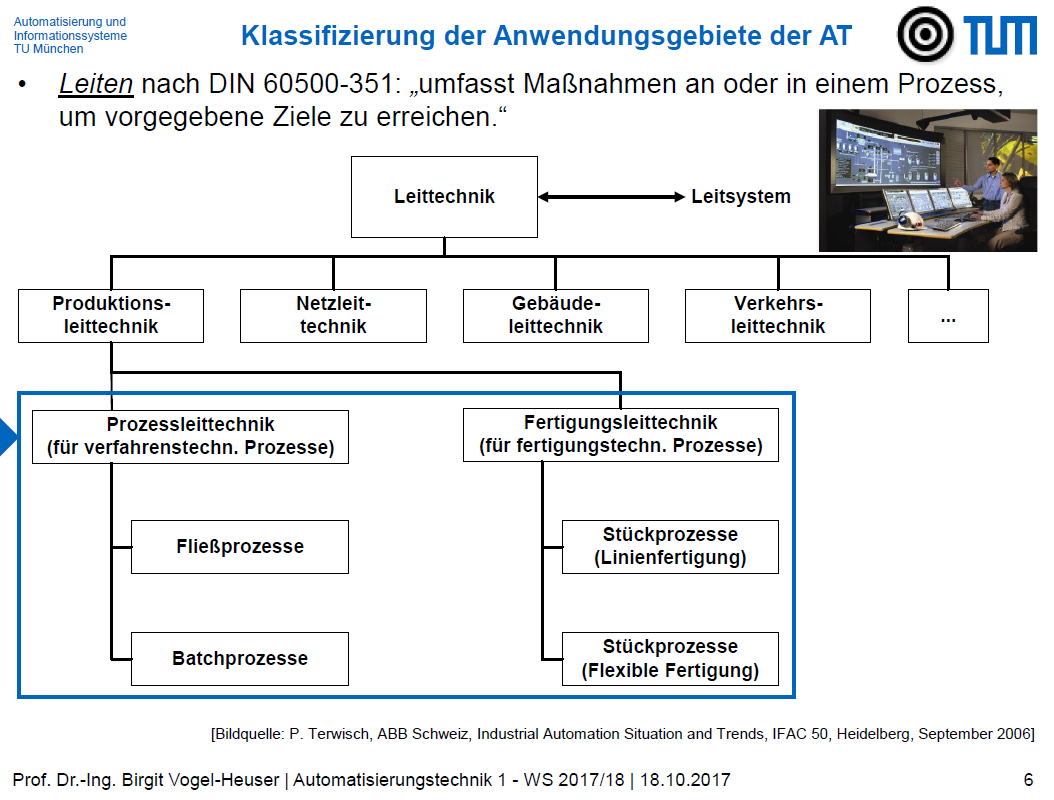
Agile Development Cycles



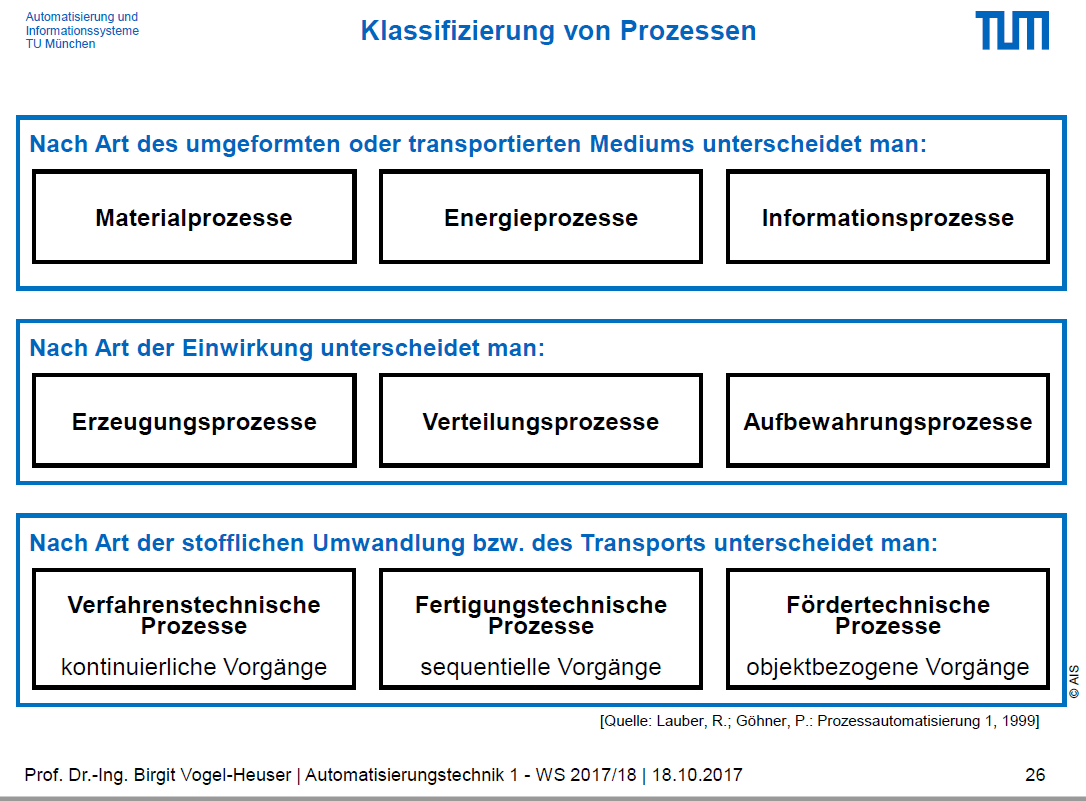
1. Technological Standpoint
   1. Industrial Control in General
      1. Definitions

* Model
* Technical Process
* Tech. System AT23,
* Relationship Diagram AT24

1. 
   * 1. Historical Industrial Context
     2. Current Trends
     3. Areas of Application

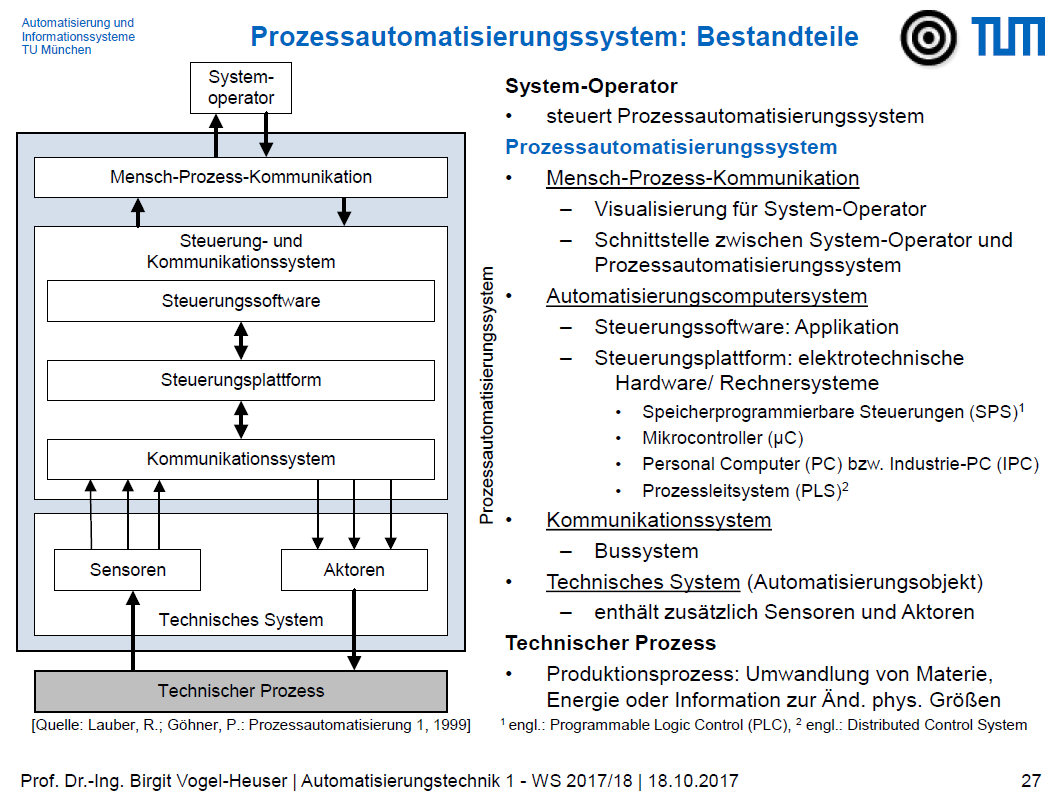


* 1. Industrial Process Control
     1. Classification of Industrial Processes



* + 1. Process Control System (PCS)

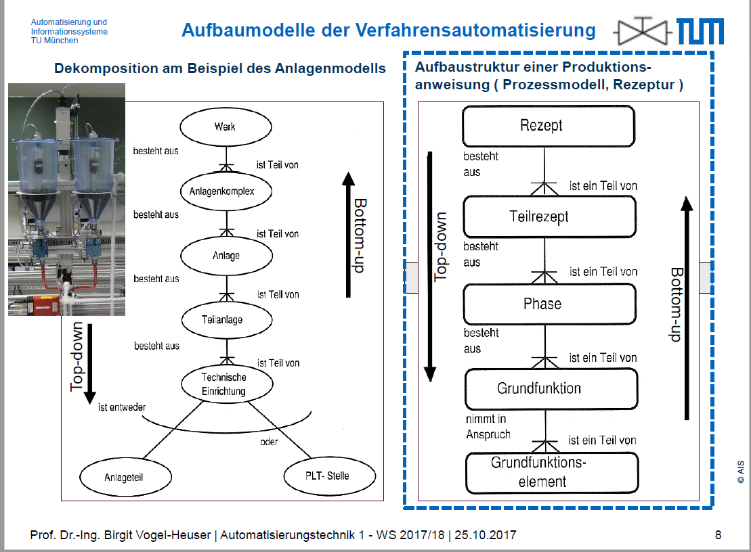
Definiton



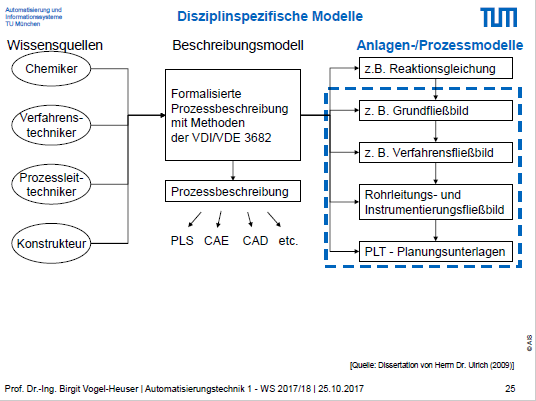
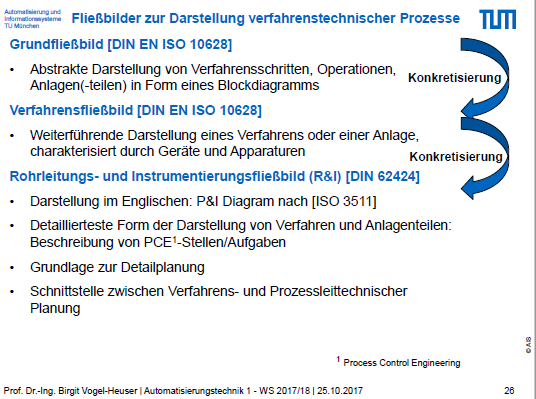
* + 1. Plant Hierarchy Model (ISA-95)

[ISA-95](https://en.wikipedia.org/wiki/ISA-95) as it is more commonly referred, is an international standard for developing an automated interface between enterprise and control systems.

(<https://en.wikipedia.org/wiki/Enterprise_control#ISA95_.E2.80.9Clevels.E2.80.9D_for_enterprise_integration>)



* + 1. Process Visualizations

* + 1. Piping and Instrumentation Diagram (P&ID)
       1. Definition
       2. Functions
       3. Advantages
       4. Disadvantages
  1. Manufacturing Execution Systems
     1. Overview (Automatisierungspyramid -> decentral Network)
     2. Functions
     3. MES in Context of the 4th Industrial Revolution
     4. Overview of Legato Sapient®

Entirely Web-based architecture and modular and customizable to the core to keep of with requirements.

* + - 1. Design

Component based, modular design of dashboards (easy creation by adding boardlets)

Dashboard > Boardlet > Ember Components

* + - 1. Features
      2. Software Architecture

1. P&ID Shapes Library
   1. Overview
   2. Graph Theory
      * 1. What is a graph?
        2. Graph Visualizations
        3. Graph Interaction
        4. Graph Layouts
        5. Graph Analysis
   3. mxGraph API

<INSERT Overview FROM 1.1 and Basic Licenscing Info FROM 1.5 and javascript client side working principles FROM 2.2 FROM mxGraph Javascript User Manual>

* + 1. Core Architecture

<INSERT mxGraph API Diagrams globales (class diagram)>

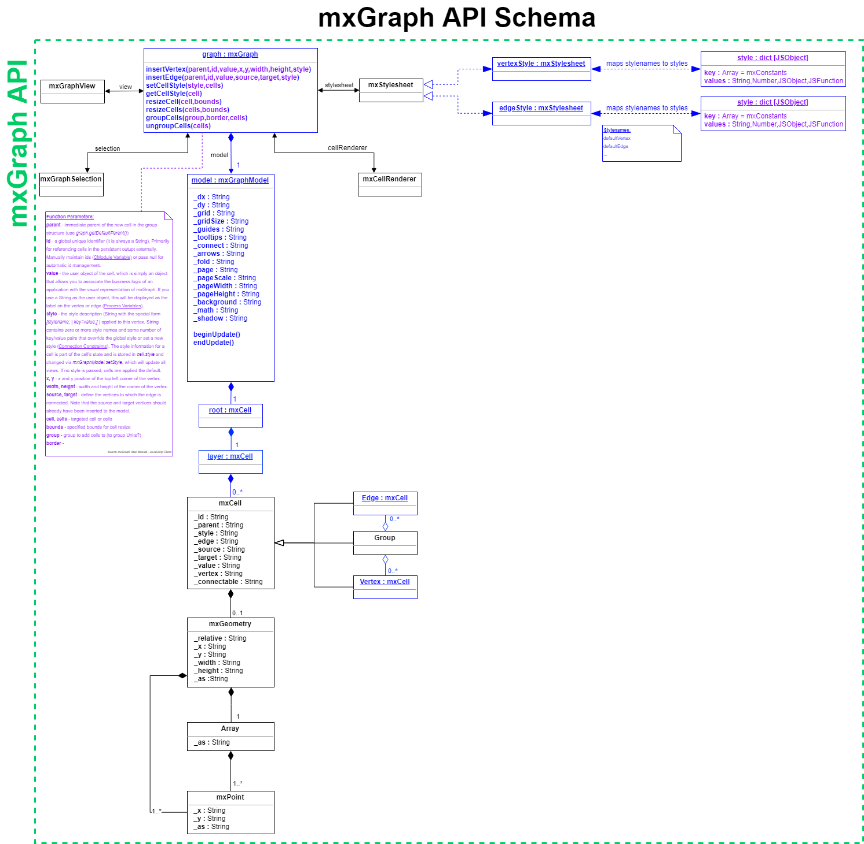
* + - 1. mxGraph Model
      2. Transaction Model
      3. mxCell
      4. Styles
      5. Geometry
      6. User Objects
      7. Cell Types
      8. Group Structure
    1. Technologies
       1. Deployment

<INSERT HIGHLIGHTS FROM 1.3 mxGraph Javascript User Manual>

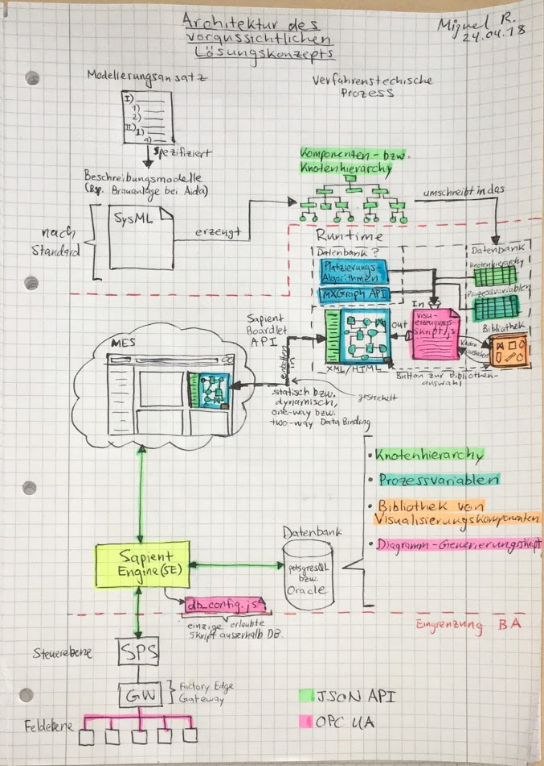
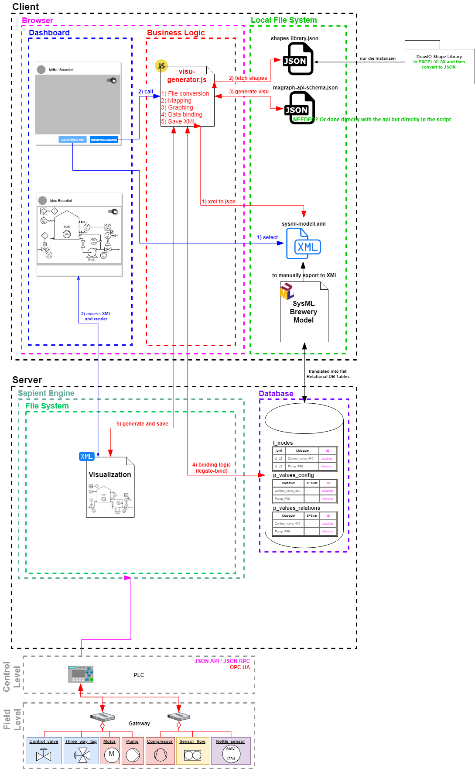
* + - 1. mxGraph Technologies

<INSERT HIGHLIGHTS FROM 1.4 mxGraph Javascript User Manual>

* + 1. Schema



1. Legato Sapient® Boardlet
   1. Overview of Software Architecture



Agregar datenbank y SE y conectar modelierungsansatz y knotenbaum y reestrucRequirements

* 1. Design

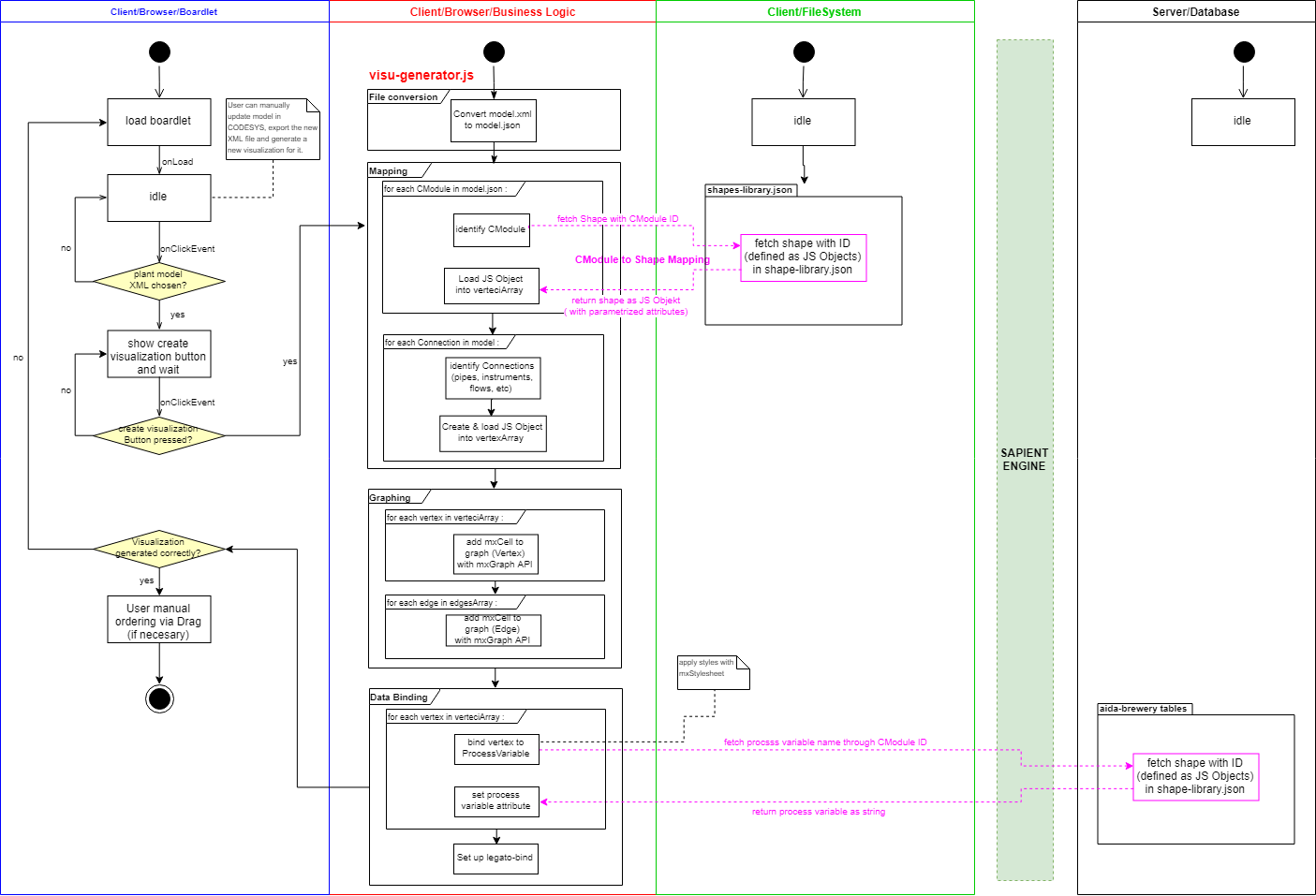
<INSERT PHOT OF P&ID VISUALIZER DASHBOARD WITH ALL BOARDLETS, SQUARE ON THE P&ID CREATOR BOARDLET AND SQUARE ON INDIVIDUAL EMBER COMPONENTS? OR TOO UNUBERSICHTLICH >

Modular Component-based solution. All included, up and ready boardlet.

* + 1. User Interface (UI)
    2. Presentation Logic
  1. Business Logic

<INSERT Table with ALL FUNCTIONS AND VARIABLES LIKE API DOCUMENTATION>

* + 1. Overview



* + 1. Database Queries
       1. PostgreSQL Queries
       2. Get Data Generic Function via getRecords()
       3. Waiting for Asynchronous Requests to Complete

Asynchronous

* + 1. Object Relational Data Mapping
       1. Nodes to Vertex Shapes (E, I, A, G)
       2. Connections to Edge Shapes (L)

Only process\_flows are modelled in model, so business logic to determine the line shapes accordingly.

ROBUST SET OF RULES

P&ID Line Shapes:

P - pipe\_line

C – connection\_line

S – signal\_line

D – data\_line

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| **Source\Target** | **Equipment** | **Instrument** | **Group** | **Arrow** | **Line** |
| **Equipment** | P | P (\*) | P (\*\*) |  | - |
| **Instrument** | P (\*) | D | D (\*\*) |  | (\*) |
| **Group** | P (\*\*) | D (\*\*) | P (\*\*\*) |  | - |
| **Arrow** |  |  |  |  |  |
| **Line** | - | (\*) | - |  | - |

Table 1[QUITAR POR QUE EL LINE TIPE EN REALIDAD SE DEBE ESPECIFICAR EN EL MODEL, NO TENGO QUE HABLAR DE ESTE FALLBACK POR QUE YA VA MAS ALLA DE MI BA]

Special Cases:

\* if Equipment to Instrument to Equipment (Instrument between 2 equipment, short circuit Equipment to Equipment with one single pipe\_line and connect instrument to that pipe\_line with a connection\_line.

\*\* if group to anything or anything to group, connect to group border, but if outermost group, then create a new arrow and connect to this arrow (attention to arrow direction).

\*\*\* use ports so that lines are continuous and don’t appear to break on group borders

* + 1. Graph Layout Algorithm

SEE NEXT CHAPTER

* + 1. Generation of the XML File
       1. Structure of XML File

<INSERT CLASS DIAGRAM WITH VERERBUNGEN HIER THAT MODELLS THE STRUCTURE (FOR EXAMPLE MXGRAPH <|-----MXMODEL…

* + - 1. Recursive Instantiation

1. P&ID Graphing Algorithm
   1. Build Hierarchy
   2. Hierarchy Traversal

Pathfinder in form of post-order depth-first search to find ordered path of node visited while traversing hierarchy.

* 1. Simplification of Edges
  2. Vertex Placement

Algorithm can be PROGRESSIVELY ENHANCED: allows for incremental

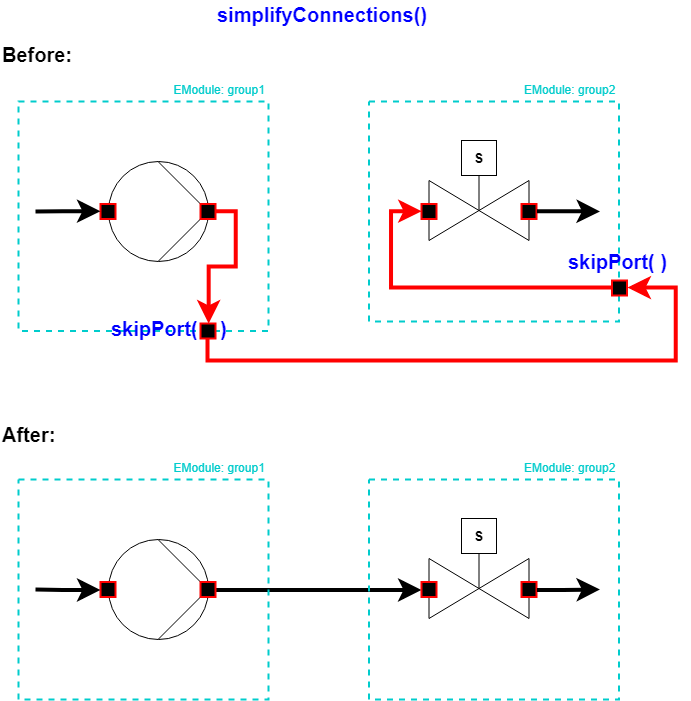
* Overview
* Settings implemented as parameters allow for fine tuning of the algorithm.
* Specification of constraints as tags (loosely coupled to positioning logic)
* Vertex positioning based on constraints/rules
  + 1. Simplifying connections in model

Abbildung [PROBLEM OF HOW CONNECTIONS ARE MODELLED SOLVED WITH SIMPLIFYCONNECTIONS]

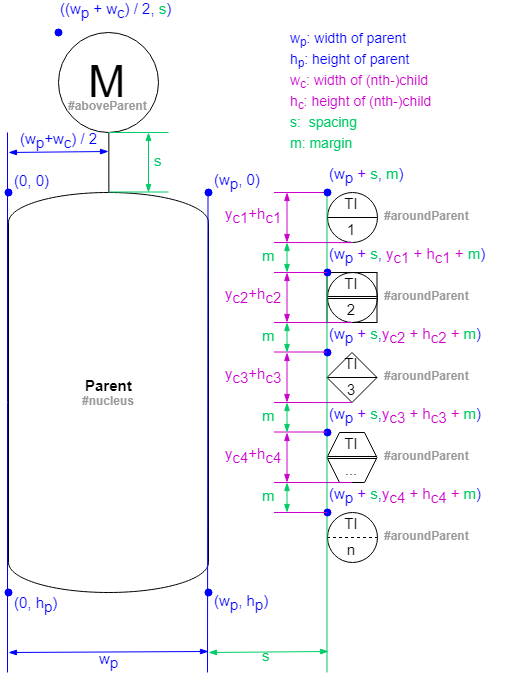


Figure 2 [INSERT CAPTION HERE]

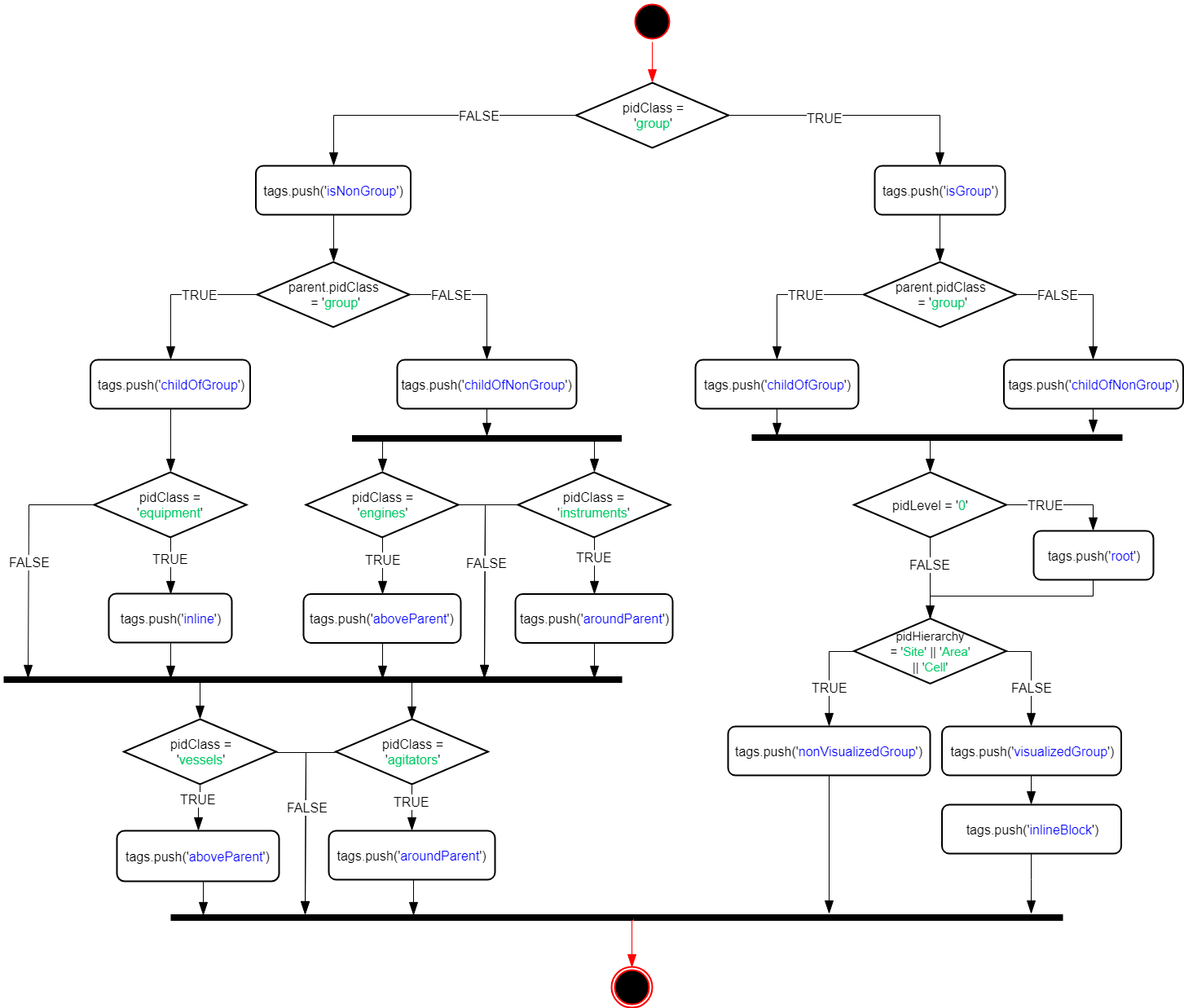


Figure 3 [ACTIVITY DIAGRAM OF SPECIFICATION OF CONSTRAINTS]

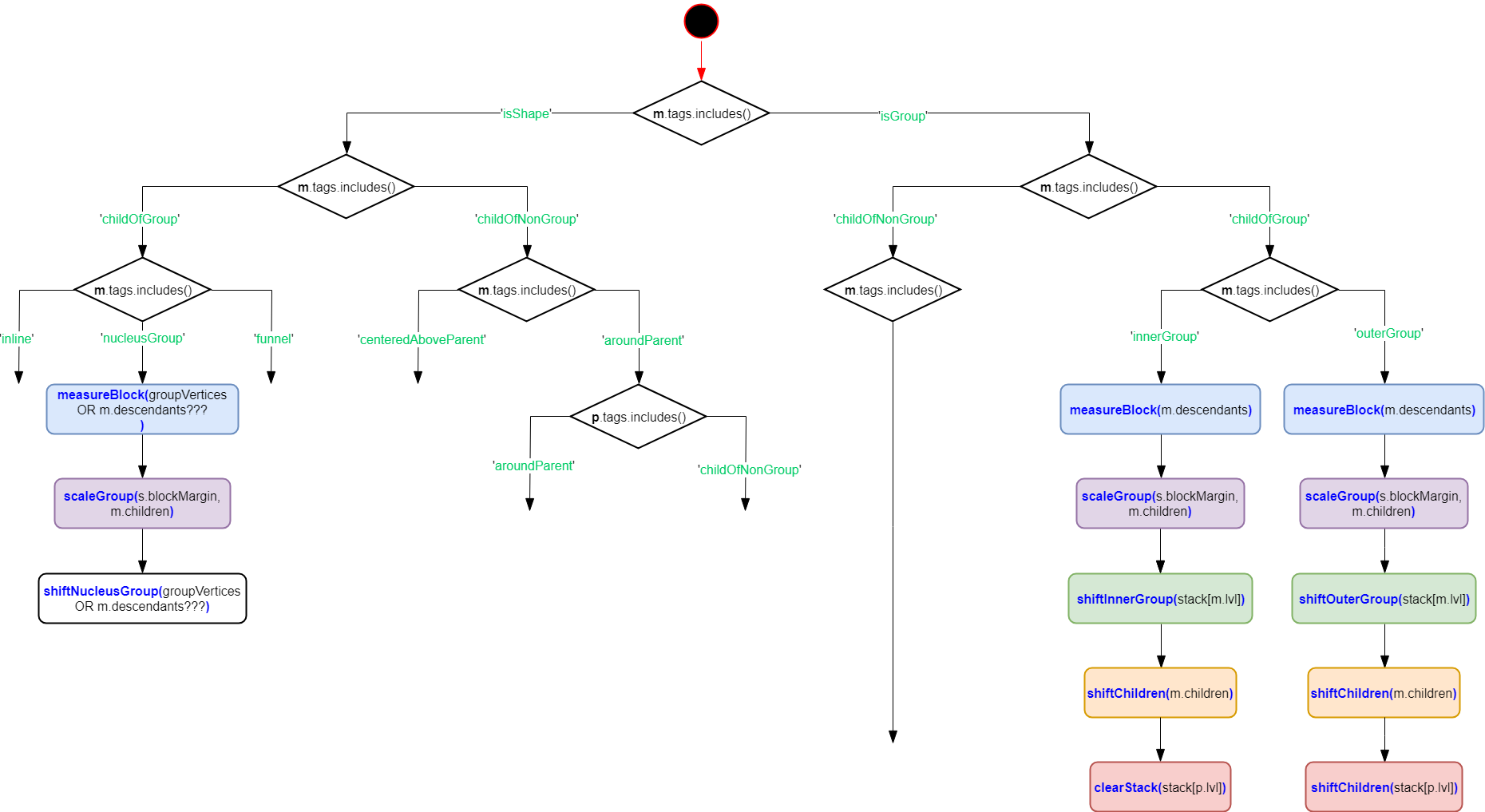
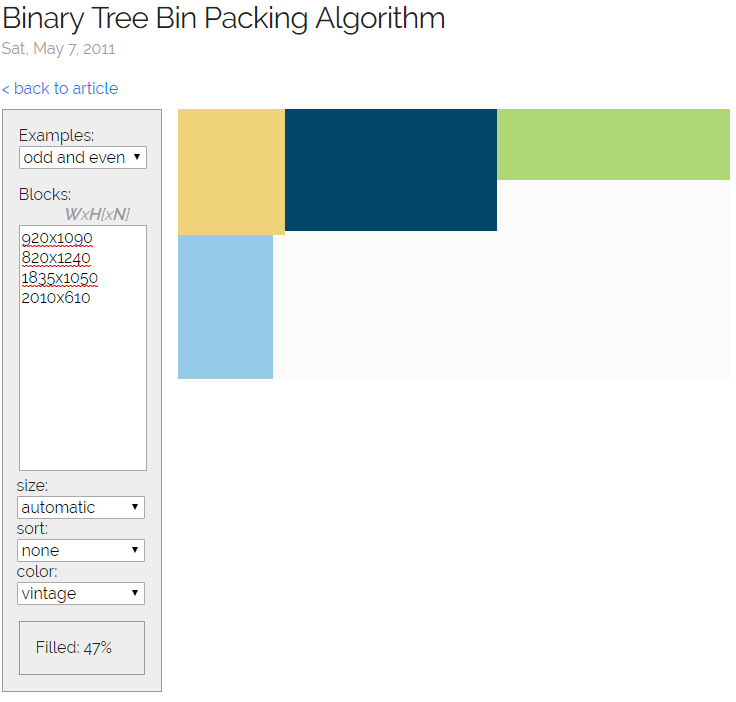
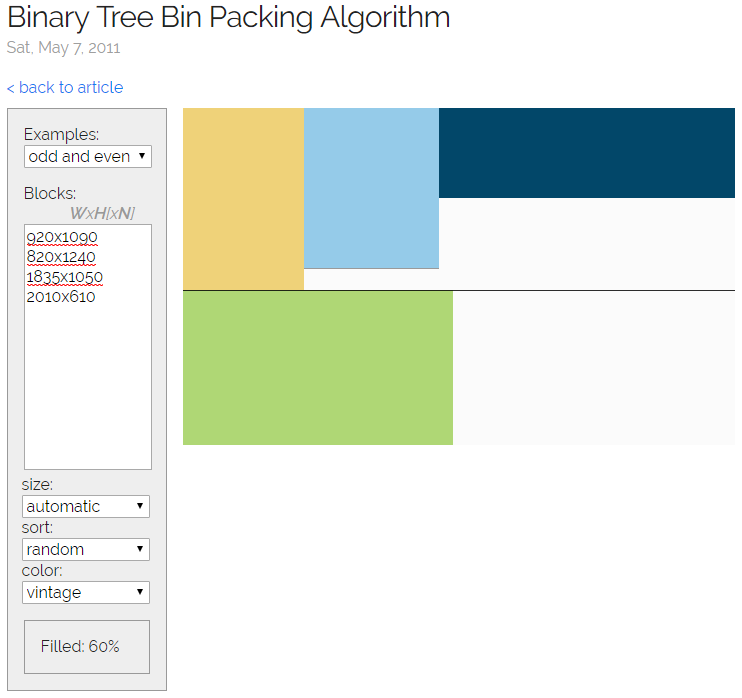
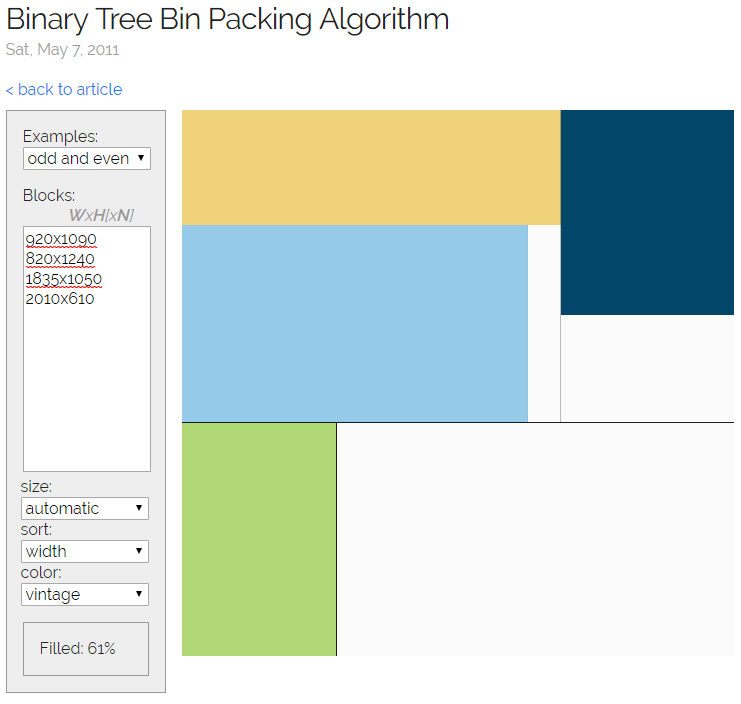
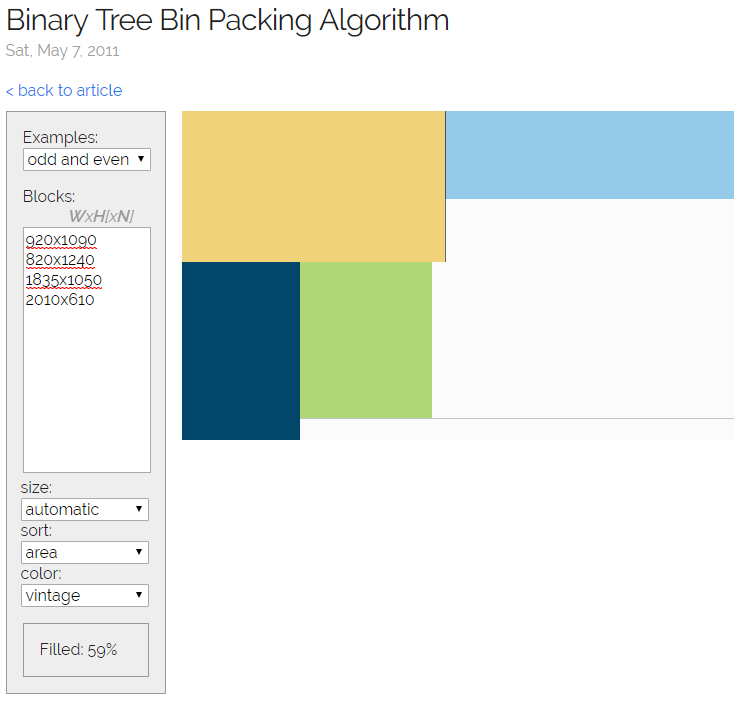
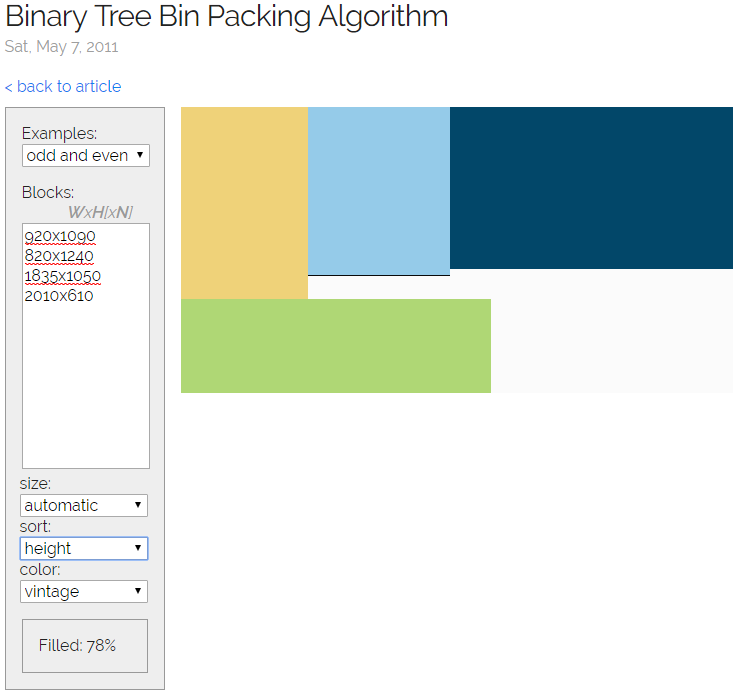
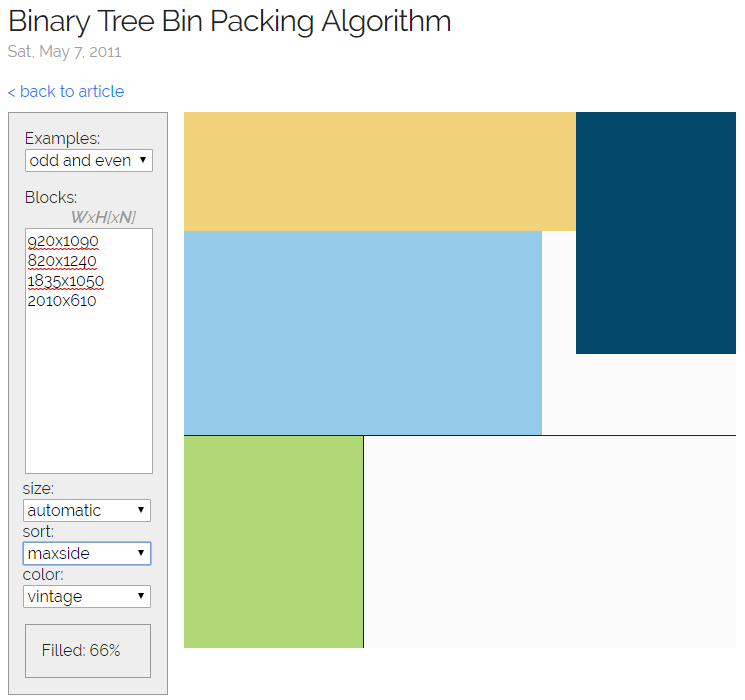


Figure [ACTIVITY DIAGRAM OF VERTEX PLACEMENT ALGORITHM WITH CONSTRAINTS]

* Fine Tuning of Parameters
* Group Placemente (#innerGroup, #OuterGroup) algorithm: <https://codeincomplete.com/posts/bin-packing/>
* Orthogonal packing of rectangles in auto-scaling containing group.
* **TRIALS WITH THE DEMO WITH ALL SORT SETTINGS: (best results with maxside) RECREATE THE GRAPHICS FROM BELLOW IN DRAW IO**



1. Testing, Verification and Validation
   1. Prototypical Implementation in an Industrial Context

For Comercial Deployment and Industrial Application

1. Synopsis
2. List of Figures
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4. List of Tables
5. No table of figures entries found.
6. Abbreviations

|  |  |
| --- | --- |
| Abbreviation | Description |
|  |  |
| API | Application Programming Interface |
| GUI | Graphical User Interface |
|  |  |
| MES | Manufacturing Execution System |
| ProcAppCom | Process Application Composer |
| PCS | Process Control System |
|  |  |